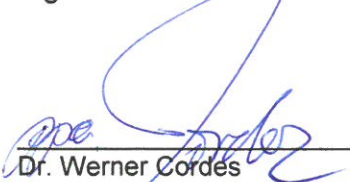




DECLARATION OF PERFORMANCE		
According Annex III of the Regulation (EU) No 305/2011 amended by Commissions delegated Regulation (EU) No 574/2014		
No. 0754-CPR-15-0910-16		
Unique identification code of the product-type: RheoWITT® Einpresshilfe		
Batch number: see packing		
Intended use: Admixture for grouts for prestressing tendons - EN 934-4:2009		
Manufacturer: Portlandzementwerk Wittekind Hugo Miebach Söhne KG Hüchtchenweg 1, 59597 Erwitte		
System of assessment and verification of constancy of performance: System 2+		
Harmonised standard:: EN 934-4:2009		
Notified body: Materialprüfungs- und Forschungsanstalt, MPA Karlsruhe (ident-No. 0754)		
The notified body Materialprüfungs- und Forschungsanstalt, MPA Karlsruhe (ident-No. 0754), performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment and evaluation of factory production control under system 2+ and issued: a certificate of conformity of the factory production control. The product RheoWITT® Einpresshilfe meets the requirements of EN 934-4 table 1. An initial type testing report has been issued. The factory production control has been certified by notified body.		
Certificate of conformity of the factory production control No. 0754-CPR		
Essential characteristics	Performance	Harmonised Technical specification
Chloride ion content	Max. 0,10 M.-%	EN 934-4:2009
Thiocyanate content	Max. 0,10 M.-%	EN 934-4:2009
Sulfide content	Max. 0,10 M.-%	EN 934-4:2009
Corrosion behaviour	Contains components only from EN 934-1:2008 Annex A.1 and Annex 2	EN 934-4:2009
Compressive strength	≥ 30 MPa at 28 days	EN 934-4:2009
Bleeding	≤ 2 % of initial volume at 3h	EN 934-4:2009
Consistency (Fluidity)	Cone method: ≤ 25 s volume fraction over the control mixing	EN 934-4:2009
Range of volume change	Volume change S -1% ≤ S ≤ 5%	EN 934-4:2009
Dangerous substances	EGVO 1907/2006 see safety data sheet	EN 934-4:2009

The performance of the product identified above is in conformity with the set of declared performance. This declaration of performance is issued in accordance with Regulation (EU) No. 305/2011, under the sole responsibility of Portlandzementwerk Wittekind Hugo Miebach Söhne KG, Hüchtchenweg 1, 59597 Erwitte

Signed for and on behalf of the manufacturer by:


Dr. Werner Cordes
Works management: quality management, laboratory, development

Erwitte, 17.10.2016